

**Extruded Aluminum Louver ▲ 6" Deep ▲ 35° Drainable Blades ▲ Combination Adjustable ▲ Concealed Mullion**

**STANDARD MATERIALS AND CONSTRUCTION**

**FRAME:** .081" thk. (nominal) extruded aluminum 6063-T52/T6 alloy.

**BLADES:** Stationary blades are .081" thk. (nominal) extruded aluminum 6063-T52/T6 alloy. Adjustable Blades are made from .125" thk. (nominal) extruded aluminum 6063-T52/T6 alloy. Blades are approximately 4½" on centers.

**LOUVER FACE:** Full width sill with head and blades contained within jambs. Concealed mullion with continuous length stationary blade.

**LINKAGE:** Extruded aluminum, concealed in the channel out of the airstream. The pivots, which rotate in Celcon bearings, are ½" dia. plated and machined steel. The pivot is locked to the ⅝" dia. aluminum linkage rod by a ¼ - 20 set screw with epoxy locking patch.

**BEARINGS:** Celcon bearing material so there will be no metal to metal friction.

**SHAFT:** ½" dia. aluminum "Pin-Lock" rod.

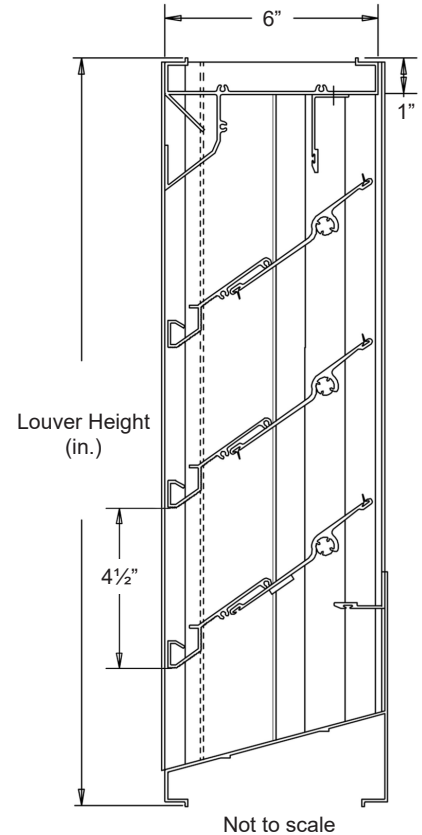
**SEALS:** Extruded silicone rubber seals at blade edge. Foam on bottom blade. Stainless steel at jambs.

**SCREEN:** (When indicated, in a removable frame)

- ½" flattened aluminum, .051" thk.,
- or- Insect screen ⅜" aluminum mesh, .011" dia.,
- or- ½" sq. mesh intermediate double crimped aluminum wire, .063" dia.

**FINISH:** Mill.

**ACTUATOR:** 120 VAC spring return normally closed.  
133 in-lbs. torque.



**OPTIONS**

Finishes - Enamels, Epoxies, etc.

Other screens available.

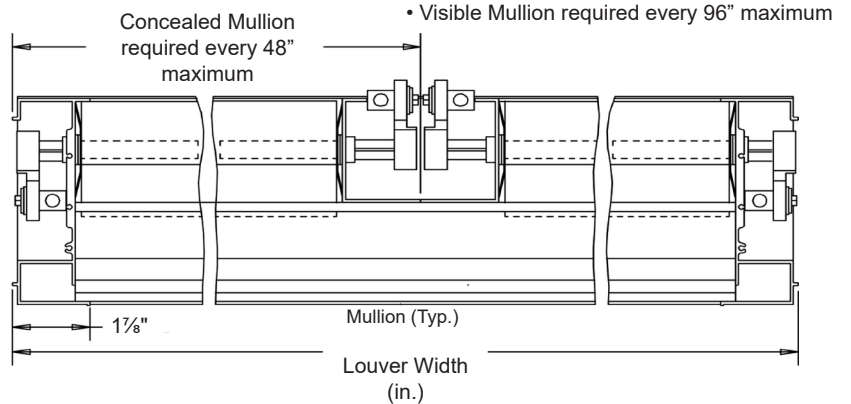
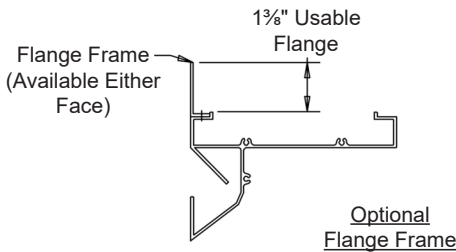
Actuators - Electric, Pneumatic, Manual, etc.

**NOTES**

1. Nominal deductions will be made to the opening size given.
2. Approximate shipping weight is 5.7 lbs./sq.ft.

**LOUVER SIZES**

|             |                  |
|-------------|------------------|
| Min Panel   | Max Single Panel |
| 12"W x 12"H | 96"W x 72"H      |



| Item #         | Qty | Width        | Height | Width       | Height | Mullion | Type | Location | Screens | Union Made |
|----------------|-----|--------------|--------|-------------|--------|---------|------|----------|---------|------------|
|                |     | Opening Size |        | Louver Size |        |         |      |          |         |            |
| Arch. / Eng. : |     |              |        |             |        | EDR:    |      | ECN:     |         | Job:       |
| Contractor:    |     |              |        |             |        |         |      |          |         |            |
| Project:       |     |              |        |             |        | Date:   |      | DWN:     |         | DWG:       |



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